# Intuitive Programming Software Environment

1. Toolbar & Shortcut:
Icon-based organized design, enables users to operate what they want efficiently

2. Project Explorer:
Divide functions into 3 categories, collapsible, space-saving

3. Screen List:
Screen preview allows users to access a specific screen quickly

4. Screen Workspace:
What You See Is What You Get

5. Tab Page:
Switch view effortlessly

6. Memory Address:
View the status of memory usage

7. Object List:
Trace every object that the user creates currently

8. User Toolbox:
Drag the customized object into this area, and then you can use it anytime, everywhere

9. Output Message:
Compiling result will be displayed here. Double clicking the error message leads users to review the setting directly

10. Screen Toolbar:
Adjust the proportion of the screen and simulate the displaying status of the objects

11. Ribbon Style:
Change the default color scheme from several Ribbon styles

12. Toolbox:
Wide variety of useful, elegant objects to utilize

Topic 1
Different Ribbon Style, Different Arrangement of Workspace

Office 2010 Silver

Office 2007 Blue

Windows 7 Scenic

MERITEK Style
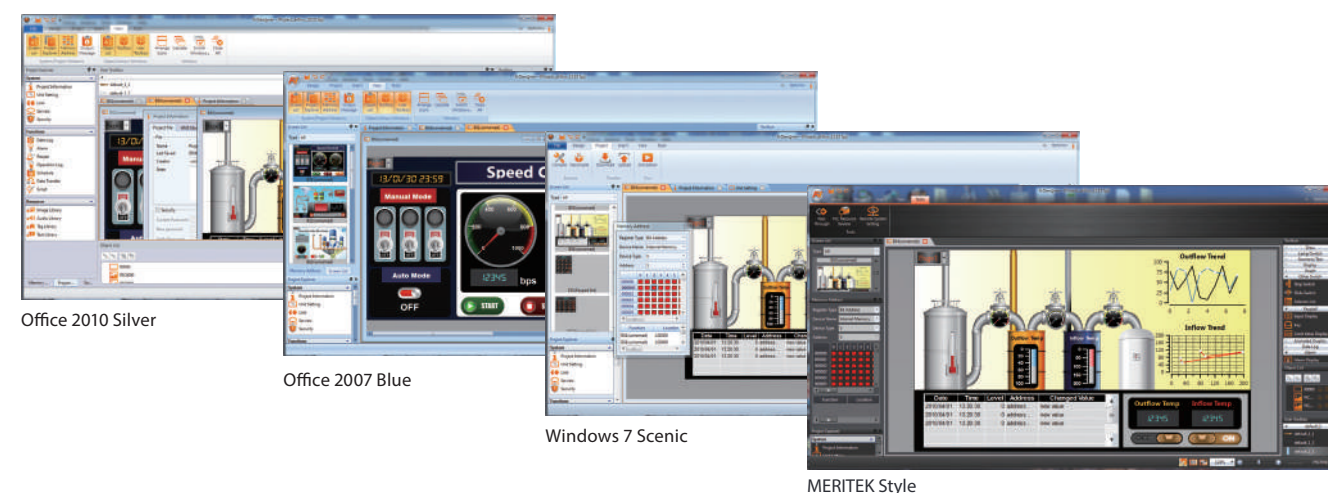
Topic 2
Use Wizard to Complete Project Setting in Three Steps

Step 1: Choose HMI Model

Step 2: Choose Controller
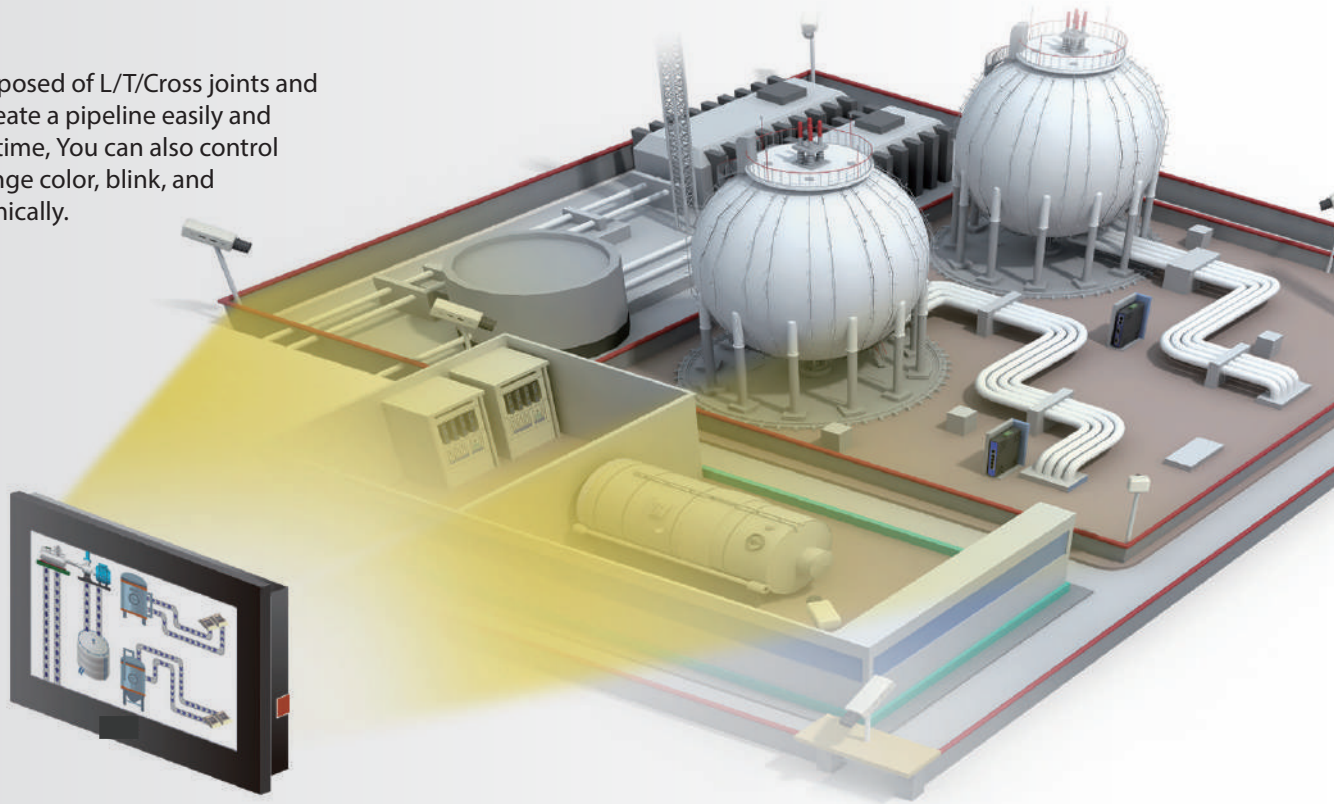
Step 3: Select Location

EasyEasy Planning and Rich Resources

Pipe Line

A pipeline is composed of L/T/Cross joints and pipes. You can create a pipeline easily and efficiently. At runtime, You can also control a pipeline to change color, blink, and flow effect dynamically.

Toolbox

- Provides many useful objects like shapes, meters, charts, buttons etc.
- Utilize them from the Toolbox section to speed up the design time
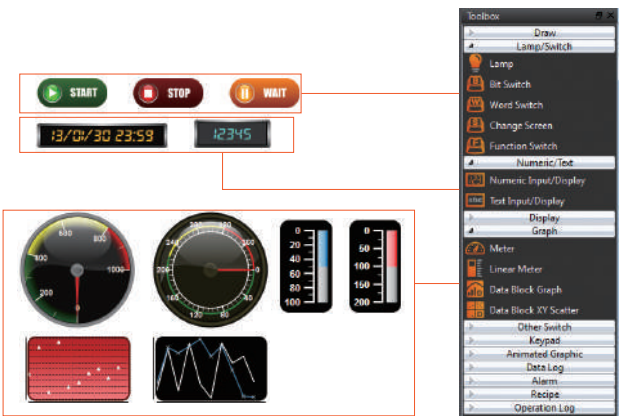
User Toolbox

Drag user-defined objects into User Toolbox section, and these objects would become reusable. Export and import functions are also provided, which saves valuable time during program development.

Project 1
Drag

Project 2
Drop

Project 3

Project 4

Project 5
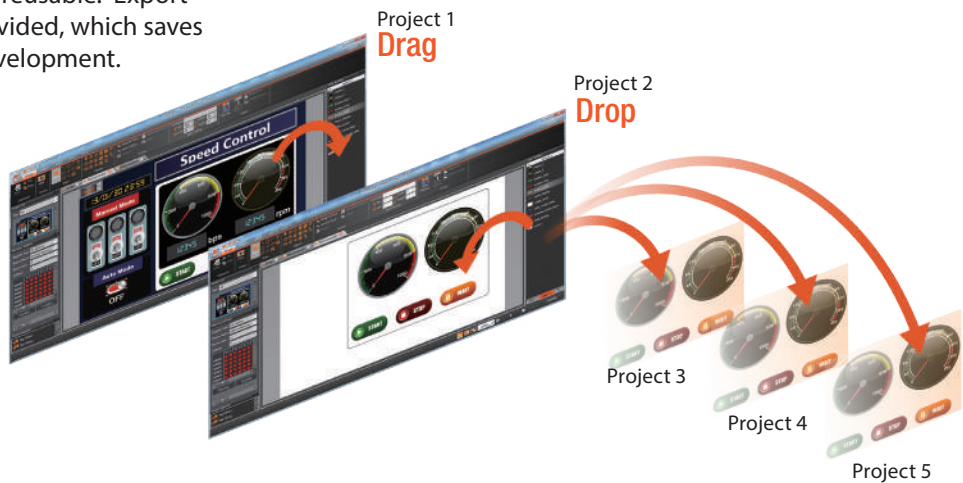
Automatic alignment

Support snap alignment and grid alignment functions, and assist users to design faster and more conveniently.
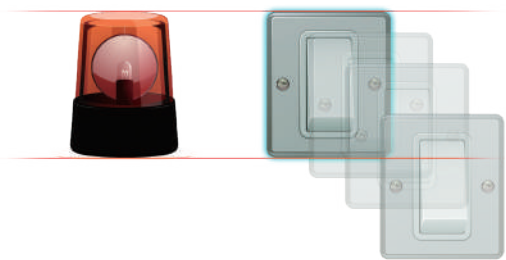
User-defined Keypad

Can customize the style of the keypad, supports unicode string input.

Resources

Support a plentiful of resource libraries that allow users to customize the content and apply it to any project applications.

- Image Library: Thousands of industrial images to choose from, or import your own images.
- Audio Library: Use the Audio Library to play the sound you like when an alarm happens or a button is clicked.
- Font Library: The capacity of font files is minimized, thus minimizing memory usage.
- Text Library: Multi-language support satisfies your requirement of localization. You can even change the language setting dynamically at runtime.
- Tag Library: Make abstract address's text easy to be understood for system planning.
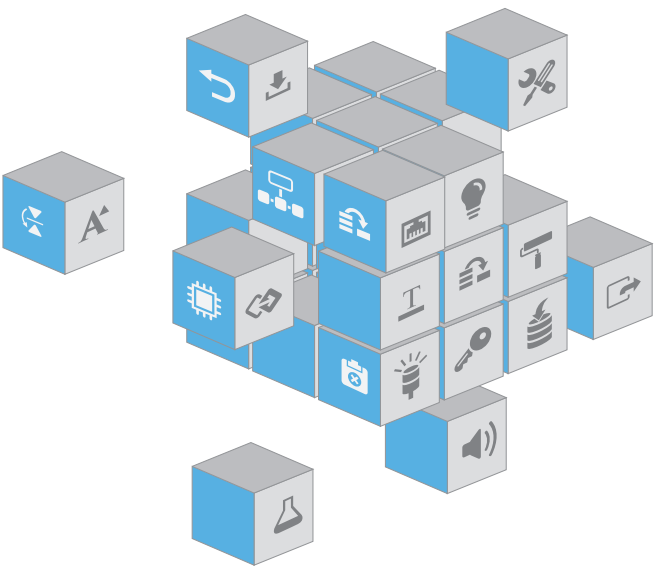
Security and Safety Control

## Intellectual Property Rights Protection

- The project can be protected by the password and it requires password verification for users to edit the file.
- Password protection supports download/ upload of HMI project, system setting and update of MERITEK PLC program via USB flash disk.
- Supports project to execute protection function, the customer ID on the project and HMI device must set the same to run.
- Provides HMI internal register for users to change passwords directly and customize startup screen easily.
- The script allows you to design custom functions for your customers. You can also set passwords to these custom functions, so that your customers will be requested to enter passwords when they want to use them or see the source code
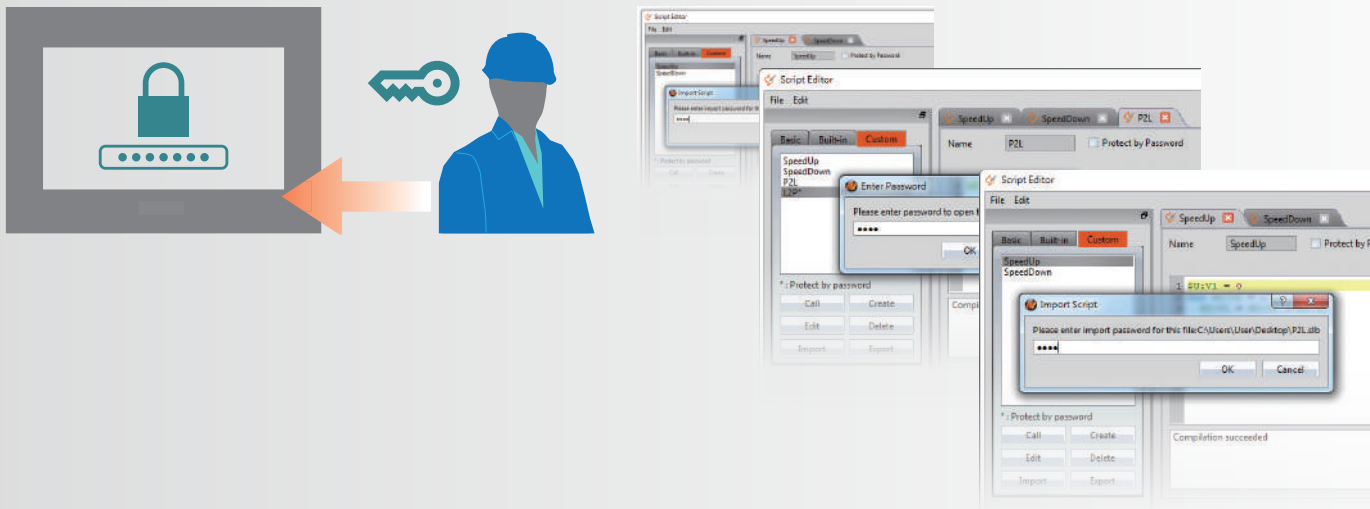
Update User Accounts / Passwords Via External Storage

To add or edit user accounts on a HMI can cause headaches for production managers. By Function Switch, the P5 series allows users to change user accounts and passwords via external storage.

New User Accounts / Passwords List

On-Off Delay

For preventing mistakes in operations, you can set minimum hold time for buttons and switches or operators have to double press the objects to execute the operation.
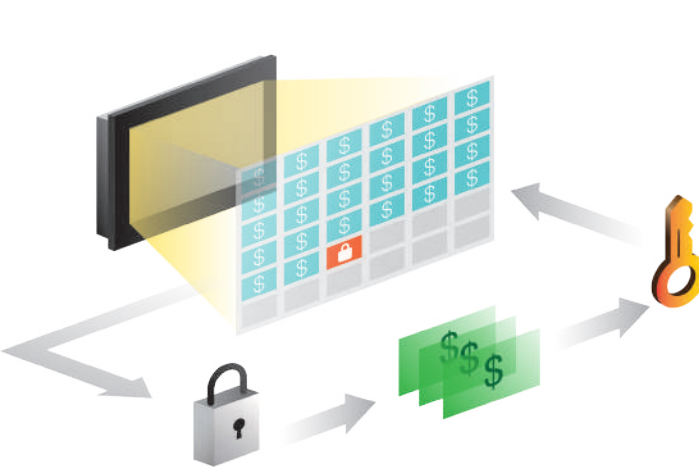
Pay by Installments

- Static mode provides up to 48 periods, and each deadline can be different intervals between each one.
- Provides runtime modify function for set up machine without re-downloading project.
- Dynamic mode does not need to decide expired date in advance.
- Just use the key and the password generator to generate a password that contains the next expiration date.

100%

Full Authority

68%

27%

Minor Authority   Minor Authority

Security

Security function provides 16 access levels and 100 user accounts, and each level and user can have different passwords; import and export functions are provided, increasing flexibility and convenience.

For security control, operations for switches, buttons and inputs are banned if operators input incorrect password; objects on HMI screen can even be hidden if operators have no privilege to see the objects.
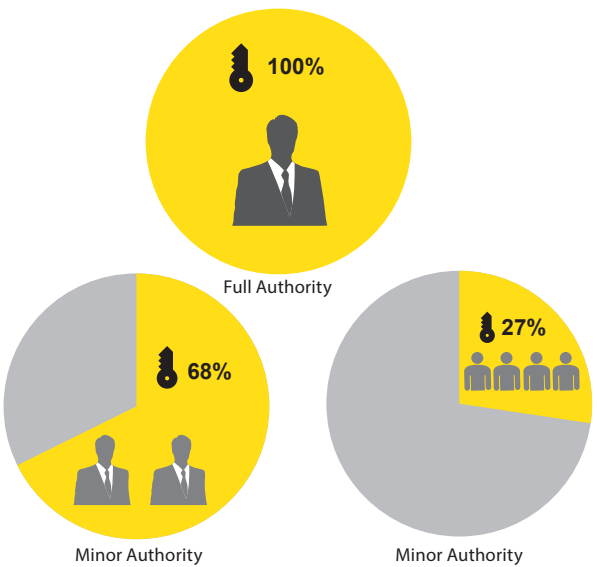
Alarm, Trend, Data Log, E-mail, Camera

Step1:

Use the Alarm function to set the threshold value for monitoring system status.

Scrolling Text

Step2:

When alarm is triggered, operators can see the scrolling text displaying the predefined message on the assigned position, or use the alarm display to see the detailed message.

Alarm Scrolling Text

Warning!

Alarm Display

Step3:

Pop up the child window to get a further message or for post-processing.

Popup window

Step4:

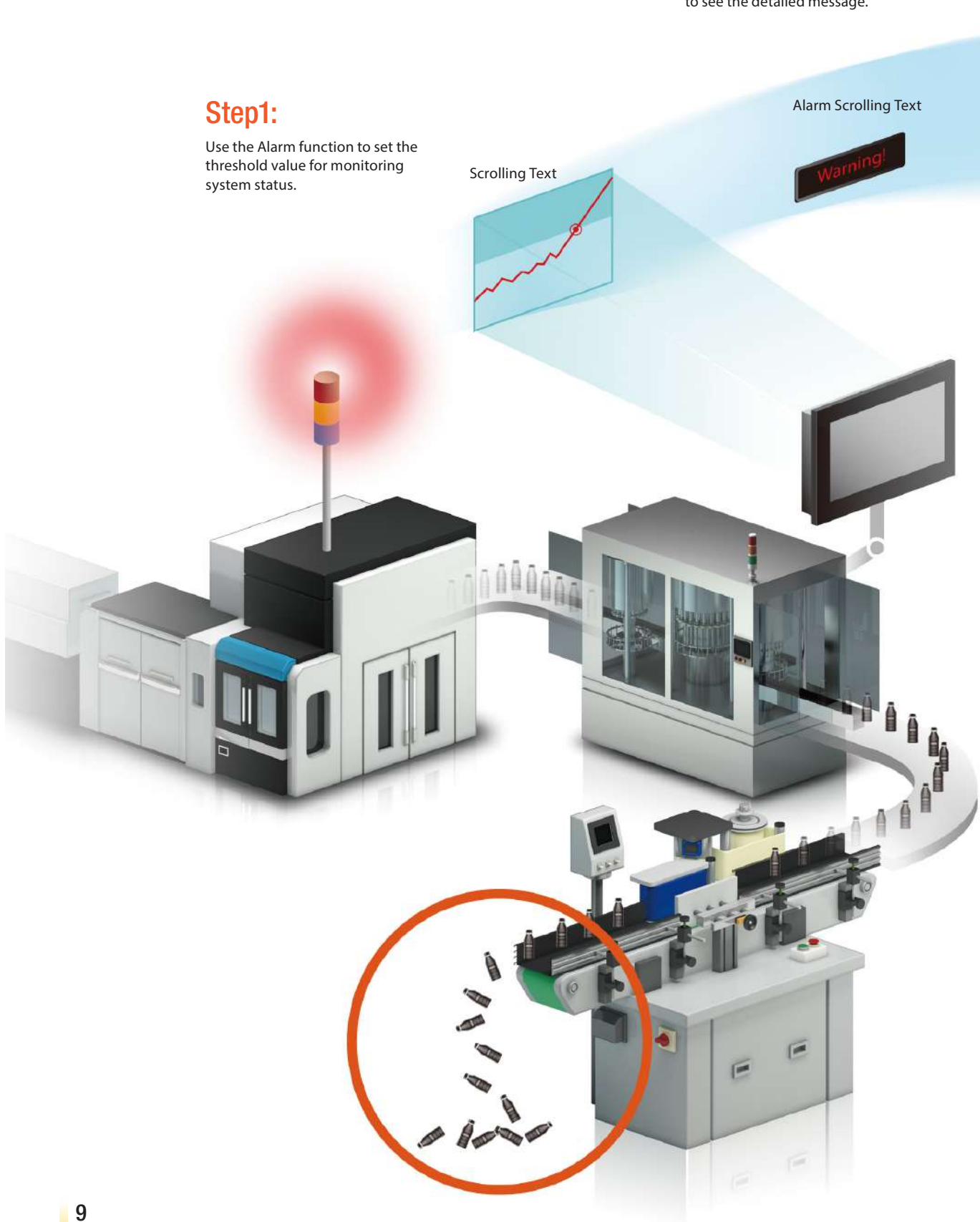User can also receive the email that attached the alarm information and the captured camera image on site. Then review the history records of Data Log and Operation Log for root cause investigation.

Camera

Temperature too High!!
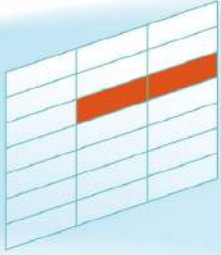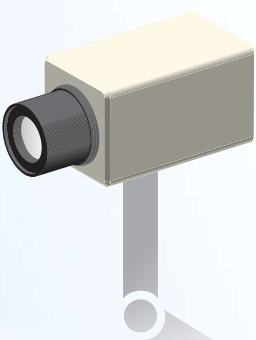
Email

- Send important messages to recipients through triggered alarm.
- Can configure the contact lists and groups, easy to assign recipients.
- Provide SSL/TTL encryption mechanism to ensure file security.

Camera

- Support USB camera input and display images directly on the HMI screen.
- Can capture the image and save to the USB storage or send the site image via email.

Mail

Users can receive emails that contain alarm information and captured images from the site.

Data Log

- A maximum of 64 Data Log groups
- Each group can monitor a maximum of 512 addresses
- You can use the trend chart to observe the variance of data; a user is capable of clearing, zooming in/out, moving left/right/top/down the chart on screen, creating a chart with two Y-axes on screen. Or use historic data table to see the overall information in real-time
- You can decide the event for triggering the data logging and the time interval for every occurrence. Export and import data log as you need
- The source of data set can come from different controllers
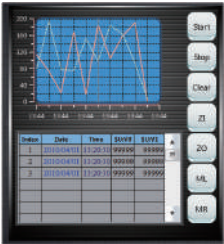
Data Backup

- The data from Data Log, Alarm and Operation Log can be exported to the assigned location automatically(HMI, microSD card, usb).
- Or enable the ability of data retention in the Data Log, Alarm, Recipe and Operation Log function, and there is no need to worry about the data loss even when power failure happens.
- By combining with the Schedule and Script function, the backup timing can be triggered whenever the user wants.

Data Transfer

MERITEK IoTand Cloud Platform

Support MERITEK IoT solution.

- Support MQTT protocol(Publisher/Subcriber/Broker) easily get in touch with major cloud platforms.

NTP

Network Time Synchronization function synchronizes the time of all HMIs, no need to worry about time delay.

Multi-Link

- PLC connected to Master HMI can be accessed by Slave HMI, Cost Reduced!
- Easy setup, speed up development.

PLC

Remote I/O

Temperature Control

Data Transfer

This function enables the ability of communication between HMI and PLC. Users can move data from a predefined source (HMI, PLC, file) to a target address under a user-defined condition.

User-defined protocol

- With simple operation setting to customize the third-party communication transmission or return data instruction format, users can access the device data easily.
- Provide automatic input of various communication checksums, which is convenient and efficient.
- Script also supports this function to make system planning more flexible.

Modbus gateway

- Through Modbus gateway function, client can easily achieve remote monitoring and data collections with SCADA, HMI or other Modbus devices.
- Support Ethernet (Modbus TCP) and serial communication (Modbus RTU/Modbus ASCII)
- Support the data exchange between Modbus protocol and other protocols (a variety of PLCs, server, temperature controller and converter…)
- Customizable Modbus address correspondence table

Remote Monitor and Control

FTP Server

Enable FTP server, users don't have to go to the equipment site in person, they can easily read and write data files of HMIs by using PC via Ethernet.

FTP Server

HMI

HMI

VNC

This will improve engineers' mobility and flexibility and hence promote the efficiency and productivity.

HMI

VNC Server

Support VNC function, display the screen directly on pad, PC or smart phone through remote connection, and it can used to monitor and operate remotely.

Phone

Pad

Pass Through

Pass Through without stopping HMI. By using Pass Through function, PC can connect to PLC device indirectly, and then you can make adjustments for the device (Eg: WinProladder).

PLC

HMI

Simulation

Support on-line/off-line simulation. You can simulate the behavior of your project on a PC connecting to PLC or without PLC before downloading it to HMI.

PC

PLC

Remote Configuration

As an added convenience employees in the office can use Remote Configuration to change the setting of HMI.

Integrated HMI + PLC

MERITEK HMI and PLC solution is highly integrated system. The hardware has high noise immunity. The internal communication is optimized and use highest speed baudrate. There are many useful and powerful PLC software features built-in HMI. It helps user to maintain the system conveniently and quickly.

On-line Monitoring PLC Ladder Program

The PLC ladder program is displayed on the screen. Engineers can check machine status and find errors quickly.

Ladder Viewer

FvDesigner

WinProladder

MHB1 PLC

Import Tags from WinProladder Project

Engineers can import tags from the WinProladder projects when they develop HMI projects. This avoids repetitive typing of tags information, thus greatly saving engineering time and improving work efficiency.

WinProladder Project

TAGs

Import

P5 HMI

USB Flash Drive Maintenance

• Site personnel need not use PC to maintain the equipment. He can just use usb flash drive to upgrade PLC ladder program and HMI application.
• In addition to this, user also can access datalog and alarm data, modify recipe parameters, and change security password by using usb flash drive.

HMI Application   PLC Program

Recipe   Alarm   Data Log   Security
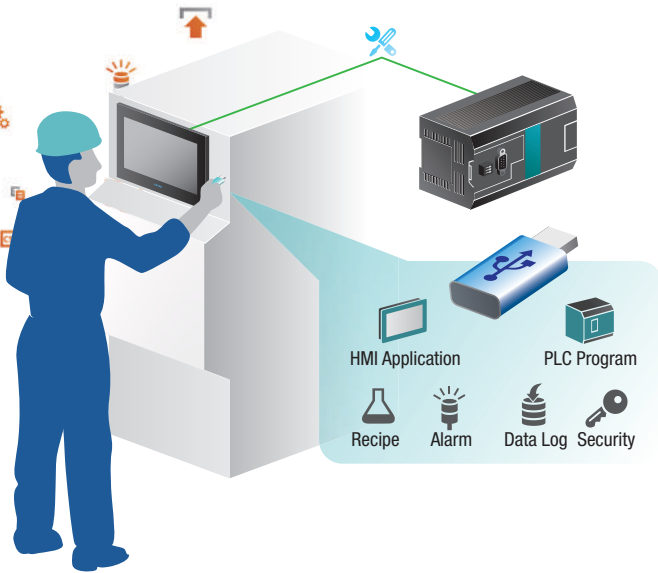
Powerful Programming Features

Script

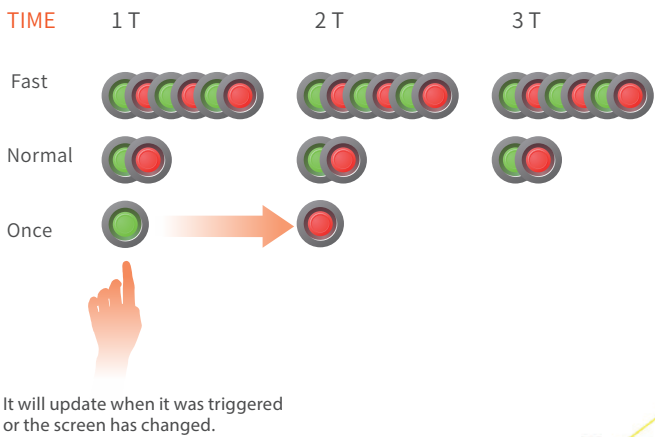- User can flexibly use Script to complete a complex task that cannot easily be accomplished with general objects. The Script functions include logical judgments, numerical computations, loop executions, string manipulation, communications between devices etc.
- Support user-defined functions, which can be imported and exported for the usage of future project designs, making it time-saving and adding flexibility
- Real-time display compiling result by which the user can correct contents immediately
- Provide password protection for engineers to protect their intellectual property
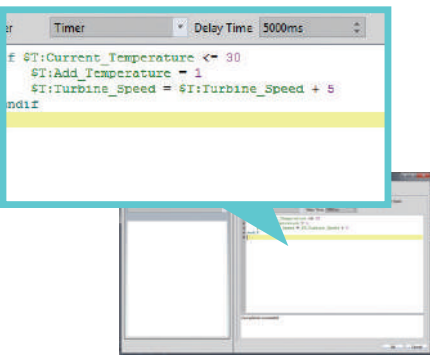
Fast Update

Provides users in different situations to select the update speed to get the latest data.

TIME	1 T	2 T	3 T
Fast			
Normal			
Once			

It will update when it was triggered or the screen has changed.

Schedule

Up to 64 schedules could be set. This function allows users to trigger event at a predefined time, or change schedule date at runtime. The event includes setting/resetting a bit, writing a word and executing script.

Execute Script1

Turn off

Export Data Log

Backup Operation Log
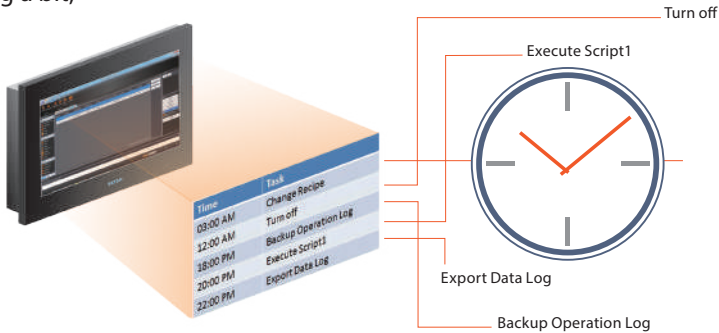
Recipe

- With Recipe function, you can store a set of verified data in HMI, and download to PLC whenever necessary
- The recipe data can be from a csv file, so operators do not need to enter parameters manually
- A built-in recipe editor for users to edit the contents
- Useful Recipe objects for users to choose from
- Add/Edit recipe at runtime

	Milk	Water	Butter	Chocolate	Flour	Yeast	Egg
Cake1	50	75	1.3	2	100	0.1	2.4
Cake2	40	100	0.7	1	200	0.05	1.2
Cake3	50	60	0.6	2	120	0.13	0.8

MHB1 main units

MHB1 main units + MB1 extension modules
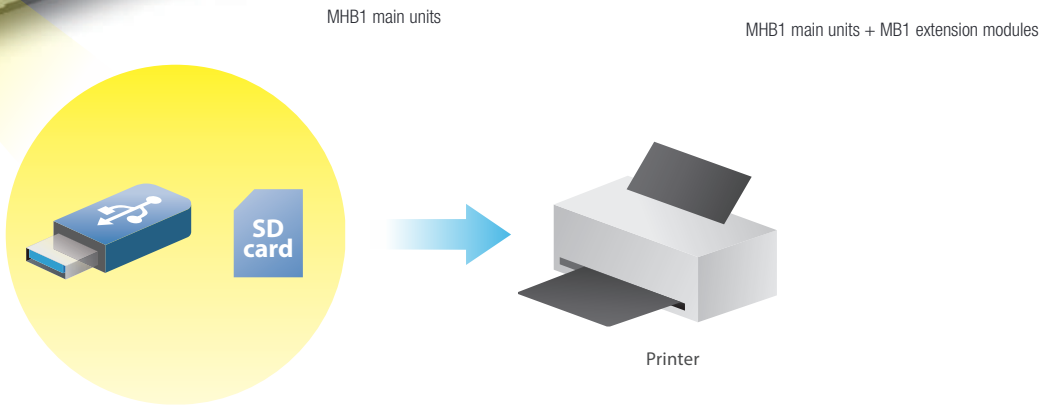
SD card

Printer

Print function

- The project image can be printed and stored in to HMI, SD cards, and USB storage devices.
- The image range is selectable, and the image can also be rotated and reversed.
- User can use Function Switch or a Script to print out the screen image, and also can cancel your printing if needed while the printing is under progress.

Specification

Models P5043SB – P5070ZB

Spec.	Model	P5043SB	P5043NB	P5070SB	P5070NB	P5070ZB
Display	Panel Type	TFT LCD, 16.7M Colors		TFT LCD, 16.7M Colors		
	Panel Size	4.3" (16:9)		7.0" (16:9)		
	Resolution	480 X 272		800 X 480		
	Contrast Ratio	500		500		
	Backlight	LED, 500 nits		LED, 400 nits		
	Backlight Life Time	30,000 Hrs.		30,000 Hrs.		
	LCD Viewing Angle (T/B/L/R)	50/70/70/70		70/50/70/70		
Touch	Type	4-wire Resistive Film				
	Accuracy	X axis+/-2%; Y axis +/-2%				
System	CPU	32 bit RISC Cortex 600MHz				
	Flash	256MB				
	RAM	128MB				
	RTC	Built-in				
I/O Port	Serial 1	Connector: D-Sub 9-Pin COM1: RS-232 COM2: RS-422/485 COM3: RS-485		Connector: D-Sub 9-Pin COM1: RS-232		
	Serial 2	---		Connector: Pluggable Terminal Block COM3:RS-422/485 COM4:RS-485		
	Ethernet	---	10M/100M	---	10M/100M	10M/100M
	USB	USB2.0 Type-A (Host)x1 USB2.0 Type mini-B (Device)x1		USB2.0 Type-A (Host)x1 USB2.0 Type C (Device)x1		
	Micro-SD Slot	---	---	---	---	Yes
	Termination Switch	Yes (RS-422/485)				
Module Expansion	PLC Extension	MHB1 main units (10/14MB Series)		MHB1 main units + MB1 extension modules		
	4G Extension	Yes				
	WIFI Extension	Yes				
	RFID Extension	Yes				
Power	Power Input	14VDC-32VDC (Isolated Power)				
	Isolation Resistance	50MΩ at 500VDC				
	Power Consumption	9.58W	10.08W	11.5W	12W	12.5W
Environment	Protection Structure	Front Panel: IP65				
	PCB Coating	Yes				
	Operating Temp.	0 ~ 50℃				
	Storage Temp.	-20 ~ 60℃				
	Relative Humidity	10% ~ 90%@40°C (non-condensing)				
	Withstand Voltage	AC500V/ 20mA/ 1Min. (between charger & FG terminals)				
	Vibration Endurance	5 to 9Hz Half-amplitude: 3.5mm 9 to 150 Hz Constant Acceleration: 19.6m/s2 (2G) 3 directions of X, Y, Z: 10times (IEC61131-2 compliant)				
Dimension/ Weight	Enclosure	Plastic				
	Cut-out	118.5 x 92.5 (mm)		175.0 x 130.0 (mm)		
	W x H x D	128.0 x 102.0 x 36.4 (mm)		184.0x 139.0 x 35.0 (mm)		
	Weight	215 (g)	235 (g)	465 (g)	485 (g)	505 (g)
	Certification	CE, UL*				

* Please inform when ordering

Models P5101SB – P5150ZB

Spec.	Model	P5101SB	P5101NB	P5101ZB	P5120ZB	P5150ZB
Display	Panel Type	TFT LCD, 16.7M Colors			TFT LCD, 16.2M Colors	TFT LCD, 16.2M Colors
	Panel Size	10.1" (16:9)			12.0"(4:3)	15.0"(4:3)
	Resolution	1024 X 600			1024 X 768	1024 X 768
	Contrast Ratio	450			900	700
	Backlight	LED, 300 nits			LED, 500 nits	LED, 300 nits
	Backlight Life Time	25,000 Hrs.			30,000 Hrs.	50,000 Hrs.
	LCD Viewing Angle (T/B/L/R)	50/20/55/55			70/70/80/80	70/70/80/80
Touch	Type	4-wire Resistive Film				
	Accuracy	X axis+/-2%; Y axis +/-2%				
System	CPU	32 bit RISC Cortex 1GHz				
	Flash	256MB				
	RAM	256MB				
	RTC	Built-in				
I/O Port	Serial 1	Connector: D-Sub 9-Pin COM1: RS-232				
	Serial 2	Connector: Pluggable Terminal Block COM3: RS-422/485 COM4: RS-485				
	Ethernet	---	10M/100M	10M/100M	10M/100M	10M/100M
	USB	USB2.0 Type-A (Host)x1 USB2.0 Type C (Device)x1				
	Micro-SD Slot	---	---	Yes	Yes	Yes
	Termination Switch	Yes (RS-422/485)				
Module Expansion	PLC Extension	MHB1 main units + MB1 extension modules				
	4G Extension	Yes				
	WIFI Extension	Yes				
	RFID Extension	Yes				
Power	Power Input	14VDC-32VDC (Isolated Power)				
	Isolation Resistance	50MΩ at 500VDC				
	Power Consumption	11.02W	11.52W	12.02W	15W	20W
Environment	Protection Structure	Front Panel: IP65				
	PCB Coating	Yes				
	Operating Temp.	0 ~ 50℃				
	Storage Temp.	-20 ~ 60℃				
	Relative Humidity	10% ~ 90%@40°C (non-condensing)				
	Withstand Voltage	AC500V/ 20mA/ 1Min. (between charger & FG terminals)				
	Vibration Endurance	5 to 9Hz Half-amplitude: 3.5mm 9 to 150 Hz Constant Acceleration: 19.6m/s2 (2G) 3 directions of X, Y, Z: 10times (IEC61131-2 compliant)				
Dimension/ Weight	Enclosure	Plastic				Aluminum
	Cut-out	257.0 x 171.0 (mm)			282.0 x 230.0 (mm)	348.0 x 274.0 (mm)
	W x H x D	266.0x 180.0 x 38.0 (mm)			291.0x 239.0 x 40.9(mm)	357.0x283.0x52.5 (mm)
	Weight	860(g)	880 (g)	900 (g)	1450 (g)	3165 (g)
	Certification	CE, UL*				

* Please inform when ordering

Specification

Left Table

Spec.	Model	P5043SA	P5043NA	P5070SA	P5070NA	P5070ZA	P5101SA	P5101NA	P5101ZA
Display	Panel Type	TFT LCD, 16.7M Colors		TFT LCD, 16.7M Colors			TFT LCD, 16.7M Colors		
	Panel Size	4.3" (16:9)		7.0" (16:9)			10.1" (16:9)		
	Resolution	480 X 272		800 X 480			1024x600		
	Contrast Ratio	500		500			450		
	Backlight	LED, 500nits		LED, 400nits			LED, 300 nits		
	Backlight Life Time	30,000 Hrs.		30,000 Hrs.			25,000 Hrs.		
	LCD Viewing Angle (T/B/L/R)	50/70/70/70		70/50/70/70			50/20/55/55		
Touch	Type	4-wire Resistive Film							
	Accuracy	X axis+/-2%; Y axis +/-2%							
System	CPU	32 bit RISC Cortex 600MHz							
	Flash	256MB							
	RAM	128MB							
	RTC	Built-in							
I/O Port	Serial 1	Connector: D-Sub 9-Pin COM1: RS-232 COM2: RS-422/485 COM3: RS-485		Connector: D-Sub 9-Pin COM1: RS-232			Connector: D-Sub 9-Pin COM1: RS-232		
	Serial 2	---		Connector: Pluggable Terminal Block COM3:RS-422/485 COM4:RS-485			Connector: Pluggable Terminal Block COM3:RS-422/485 COM4:RS-485		
	Ethernet	---	10M/100M	---	10M/100M	10M/100M	---	10M/100M	10M/100M
	USB	USB2.0 Type-A (Host)x1 USB2.0 Type mini-B (Device)x1							
	Micro-SD Slot	---	---	---	---	Yes	---	---	Yes
	Audio	---	---	---	---	Yes	---	---	Yes
	Termination Switch	Yes(RS-422/485)							
Module Expansion	PLC Extension	MHB1 main units (10/14MB Series)		MHB1 main units + MB1 extension modules					
	4G Extension	Yes							
	WIFI Extension	Yes							
	RFID Extension	Yes							
Power	Power Input	14VDC-32VDC (Isolated Power)							
	Isolation Resistance	50MΩ at 500VDC							
	Power Consumption	9.58W	10.08W	11.48W	11.98W	12.48W	11.02W	11.52W	12.02W
Environment	Protection Structure	Front Panel: IP65							
	PCB Coating	Yes							
	Operating Temp.	0 ~ 50℃							
	Storage Temp.	-20 ~ 60℃							
	Relative Humidity	10% ~ 90%@40°C (non-condensing)							
	Withstand Voltage	AC500V/ 20mA/ 1Min. (between charger & FG terminals)							
	Vibration Endurance	5 to 9Hz Half-amplitude: 3.5mm 9 to 150 Hz Constant Acceleration: 19.6m/s2 (2G) 3 directions of X, Y, Z: 10times (IEC61131-2 compliant)							
	Enclosure	Plastic							
Dimension/ Weight	Cut-out	118.5 x 92.5 (mm)		191.5 x 137.5 (mm)			259.5 x 201.5 (mm)		
	W x H x D	128.0 x 102.0 x 36.4 (mm)		201.0 x 147.0 x 38.3 (mm)			271.5 x 213.5 x 44.9 (mm)		
	Weight	215 (g)	235 (g)	610 (g)	630 (g)	650 (g)	1340 (g)	1360 (g)	1380 (g)
	Certification	CE, UL*							

* Please inform when ordering

Right Table

Spec.	Model	P5070SB(R)	P5070NB(R)	U7070NA
Display	Panel Type	TFT LCD, 16.7M Colors		TFT LCD, 16.7M Colors
	Panel Size	7.0" (16:9)		7.0" (16:9)
	Resolution	800 X 480		1024 X 600
	Contrast Ratio	500		700
	Backlight	LED, 400 nits		LED, 500 nits
	Backlight Life Time	30,000 Hrs.		30,000 Hrs.
	LCD Viewing Angle (T/B/L/R)	70/50/70/70		70/50/70/70
Touch	Type	4-wire Resistive Film		
	Accuracy	X axis+/-2%; Y axis +/-2%		
System	CPU	32 bit RISC Cortex 600MHz		32 bit RISC Cortex-A15 1GHz
	Flash	256MB		4GB
	RAM	128MB		1GB
	RTC	Built-in		
I/O Port	Serial 1	Connector: D-Sub 9-Pin COM1: RS-232		Connector: D-Sub 9-Pin COM1: RS-232 COM2: RS-422/485 COM3: RS-485
	Serial 2	Connector: Pluggable Terminal Block COM3:RS-422/485 COM4:RS-485		---
	Ethernet	---	10M/100M	1ch 10M/100M 1ch 10M/100M/1000M
	USB	USB2.0 Type-A (Host)x1 USB2.0 Type C (Device)x1		USB2.0 Type-A (Host)x1 USB2.0 Type C (Device)x1
	Micro-SD Slot	---	---	---
	Termination Switch	Yes (RS-422/485)		---
Module Expansion	PLC Extension	MHB1 main units + MB1 extension modules		MHB1 main units + MB1 extension modules
	4G Extension	Yes		
	WIFI Extension	Yes		
	RFID Extension	Yes		
Power	Power Input	14VDC-32VDC (Isolated Power)		
	Isolation Resistance	50MΩ at 500VDC		
	Power Consumption	12.5W		21.0W
Environment	Protection Structure	Front Panel: IP65		
	PCB Coating	Yes		
	Operating Temp.	0 ~ 50℃		-20 ~ 60℃
	Storage Temp.	-20 ~ 60℃		
	Relative Humidity	10% ~ 90%@40°C (non-condensing)		
	Withstand Voltage	AC500V/ 20mA/ 1Min. (between charger & FG terminals)		
	Vibration Endurance	5 to 9Hz Half-amplitude: 3.5mm 9 to 150 Hz Constant Acceleration: 19.6m/s2 (2G) 3 directions of X, Y, Z: 10times (IEC61131-2 compliant)		
	Enclosure	Plastic		Aluminum
Dimension/ Weight (Only HMI)	Cut-out	174.5 x 109.2 (mm)		174.5 x 130.0 (mm)
	W x H x D	174.0 x 129.0 x 34.5 (mm)		184.0x 139.0 x 34.0 (mm)
	Weight	480 (g)		850 (g)
	Certification	CE, UL*		CE

* Please inform when ordering

Specification

<table>
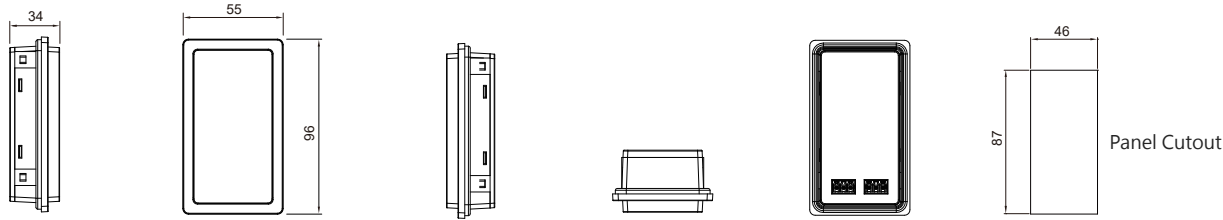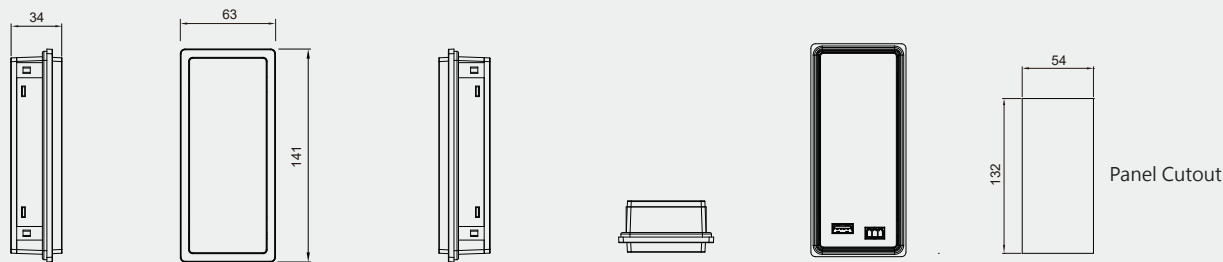<tr><th colspan="2">Spec.　　　　　Model</th><th>HEM-WLC-4G</th><th>HEM-WLC-WIFI</th><th>HEM-WLC-RFID</th></tr>
<tr><td rowspan="2">Specification</td><td>Network Frequency Band</td><td>(3G):2100MHz
(4G):700/900/1800MHz (Band 28/8/3)</td><td>2.4GHz & 5GHz</td><td>13.56MHz</td></tr>
<tr><td>Supported Protocols</td><td>GSM/GPRS/EDGE/UMTS/HSDPA/HSUPA (3G)
LTE (4G)</td><td>IEEE 802.11 a/b/g/n
IEEE 802.11 ac MU MIMO</td><td>ISO 15693
ISO 18092
ISO 14443A/B</td></tr>
<tr><td colspan="2">Communication Interface</td><td colspan="2">USB 2.0 Type A (F)
Requires the use of a USB 2.0 Cable Type A Male to Type A Male to connect with the HMI.</td><td>RS - 485</td></tr>
<tr><td rowspan="2">Power</td><td>Power Input</td><td colspan="2">Powered via USB, no additional power supply required</td><td>+24VDC</td></tr>
<tr><td>Power Consumption</td><td>2.2W (5V, 440mA)</td><td>2.25W (5V, 450mA)</td><td>0.72W (24V, 30mA)</td></tr>
<tr><td rowspan="7">Environment</td><td>Protection Structure</td><td colspan="3">Front: IP66, Rear: IP20</td></tr>
<tr><td>PCB Coating</td><td colspan="3">Yes</td></tr>
<tr><td>Operating Temp.</td><td colspan="3">0 ~ 50℃</td></tr>
<tr><td>Storage Temp.</td><td colspan="3">-20 ~ 60℃</td></tr>
<tr><td>Relative Humidity</td><td colspan="3">10% ~ 90%@40°C (non-condensing)</td></tr>
<tr><td>Withstand Voltage</td><td colspan="3">AC500V/ 20mA/ 1Min</td></tr>
<tr><td>Vibration
Endurance</td><td colspan="3">5 to 9Hz Half-amplitude: 3.5mm
9 to 150 Hz Constant Acceleration: 19.6m/s2 (2G)
3 directions of X, Y, Z: 10times (IEC61131-2 compliant)</td></tr>
<tr><td rowspan="3">Dimension/
Weight</td><td>Cut-out</td><td>132 x 54 (mm)</td><td>132 x 54 (mm)</td><td>87 x 46 (mm)</td></tr>
<tr><td>W x H x D</td><td>141 x 63 x 34 (mm)</td><td>141 x 63 x 34 (mm)</td><td>96 x 55 x 34 (mm)</td></tr>
<tr><td>Weight</td><td>95 (g)</td><td>110 (g)</td><td>65 (g)</td></tr>
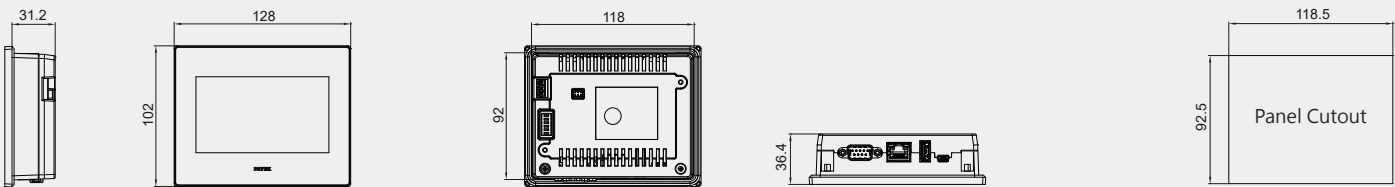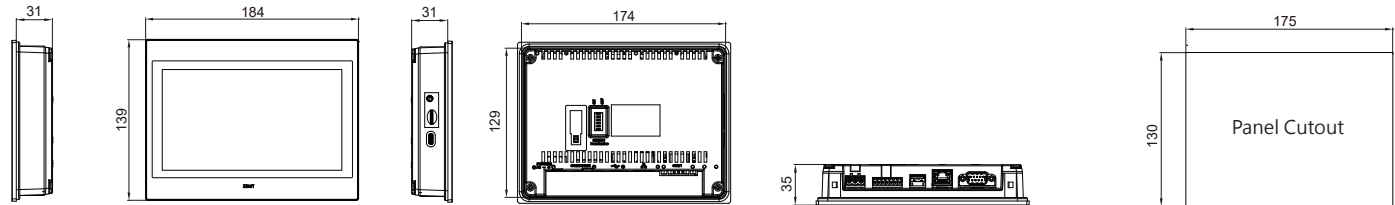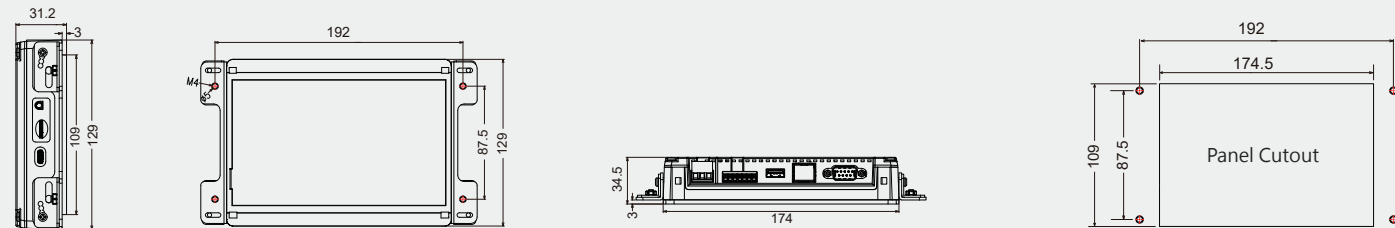<tr><td colspan="2">Certification</td><td>CE</td><td>CE</td><td>-</td></tr>
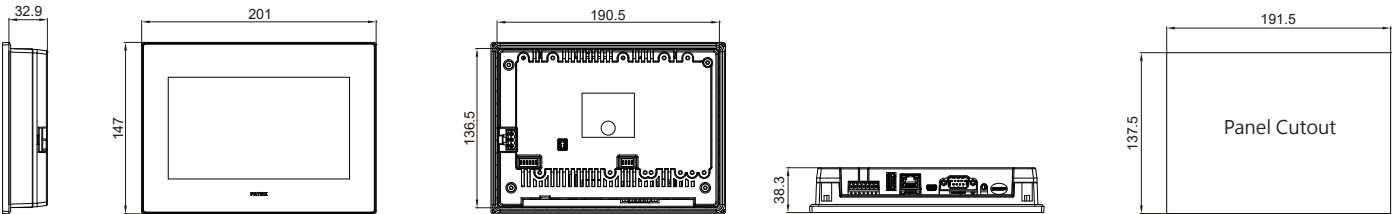</table>

Dimensions

HEM-WLC-RFID

HEM-WLC-4G/WIFI

P5043 A/B

P5070 B / U7070A

P5070 B(R)

P5070 A

P50101 B

Dimensions

P5101 A

39.4 271.5 258 259.5
213.5 200 201.5
44.9

Panel Cutout

P5120 B

37.3 291 281 282
239 229 230
40.9

Panel Cutout

P5150 B

48.5 357 347 348
283 273 274
52.5

Panel Cutout
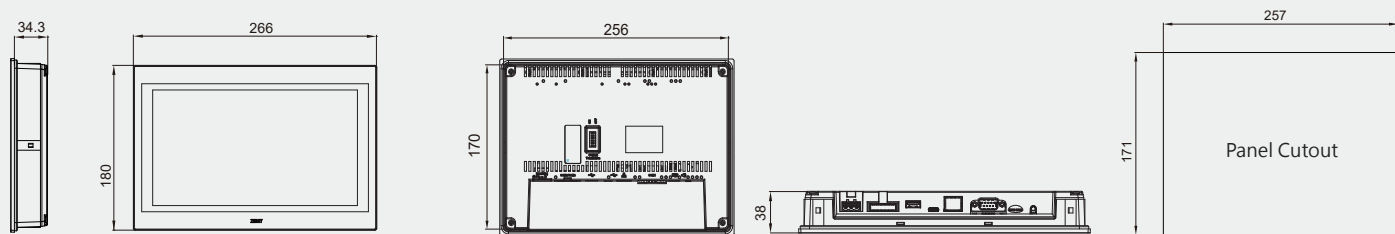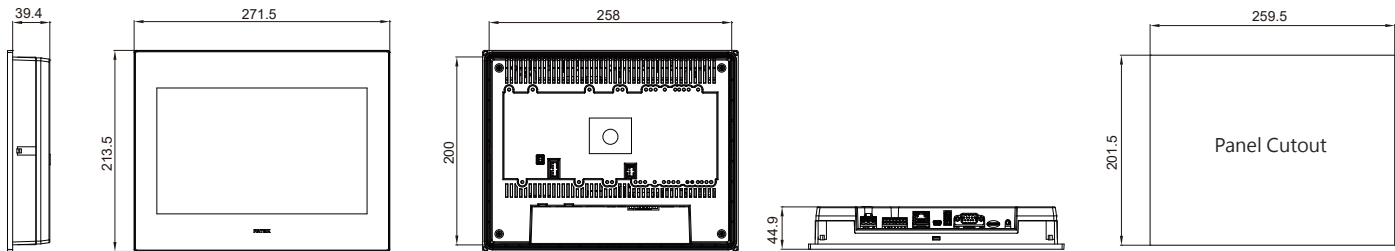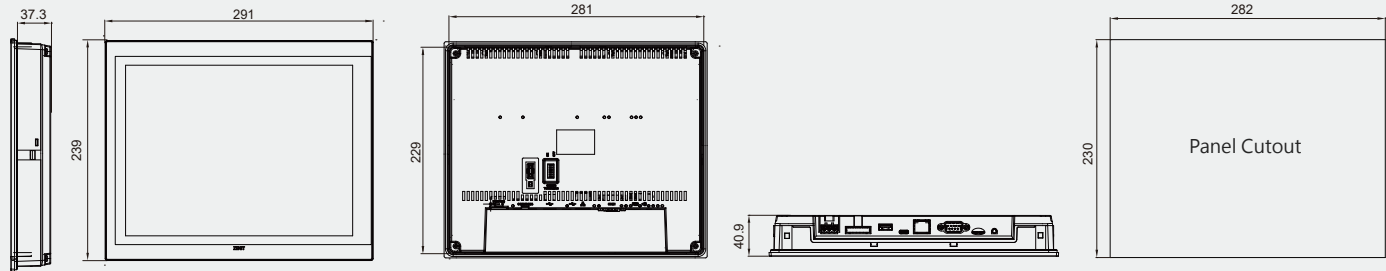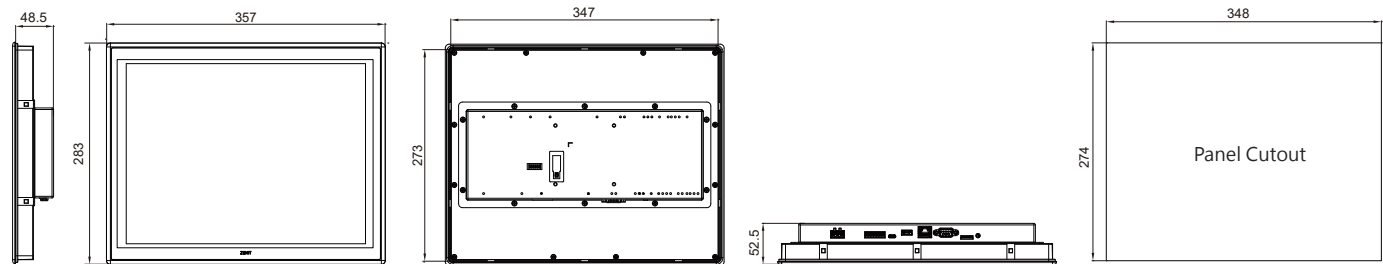
HMI Accessories

Item Name	Model	Description
Nameplate	P5NP043A/B	Nameplate for P5043SA/B,NA/B
	P5NP070A/B	Nameplate for P5070SA/B,NA/B,ZA/B
	P5NP101A	Nameplate for P5101SA/NA/ZA
	P5NP150B	Nameplate for P5150ZB
USB 1.8m download cable	USBA-MINIB-180	1.8m USB mini B type to USB A type download cable
Communication Cable	MBs-232p0-9FR-200	Mini-DIN 4M to DB9F 90 communication cable,(MBs main unit port 0 RS232 connect to DB9M), Length 200cm
Connector	P5CC070	7-pin screw terminal block
	P5PC070	7-pin spring terminal block
	HMPC043	Power Connector for P5043SA/NA
	HMPC070	Power Connector for P5070SA/B,NA/B,ZA/B, P5101SA/NA/ZA and P5150ZB
	HMPC043H	Power Connector for P5043SA/B,NA/B (horizontal wire entry)
	HMPC070H	Power Connector for P5070SA/B,NA/B,ZA/B, P5101SA/NA/ZA and P5150ZB (horizontal wire entry)
Communication Extension	HEM-WLC-4G	4G wireless communication module, USB interface, no need for additional power configuration
	HEM-WLC-WIFI	WIFI wireless communication module, USB interface, no need for additional power configuration
	HEM-WLC-RFID	RFID wireless communication module, RS485 communication, Requires 24VDC power supply

MHB1 & MB1 Options

Item Name	Model	Specifications
Main Units — MHB1 ma ts*	MHB1-10MB◇25-D24SA	6 point 24VDC digital input(4 points 50KHz, 2 points total 5KHz), 4 point relay output or transistor output(2 points 50KHz), build-in HMI port(back)+RS232+RS485 communication ports, left side is expandable 1-2 modules, right side is expandable up to 128 I/O points, built-in RTC and with detachable terminal block
	MHB1-14MB◇25-D24SA	8 point 24VDC digital input(4 points 50KHz, 4 points total 5KHz), 6 point relay output or transistor output(2 points 50KHz), build-in HMI port(back)+RS232+RS485 communication ports, left side is expandable 1-2 modules, right side is expandable up to 128 I/O points, built-in RTC and with detachable terminal block
	MHB1-20MB◇25-D24SA	12 point 24VDC digital input(6 points 50KHz, 6 points total 5KHz), 8 point relay output or transistor output(4points 50KHz), build-in HMI port(back)+RS232+RS485 communication ports, left side is expandable 1-2 modules, right side is expandable up to 128 I/O points, built-in RTC and with detachable terminal block
	MHB1-24MB◇25-D24SA	14 point 24VDC digital input(8 points 50KHz, 6 points total 5KHz), 10 point relay output or transistor output(4points 50KHZ), build-in HMI port(back)+RS232+RS485 communication ports, left side is expandable 1-2 modules, right side is expandable up to 128 I/O points, built-in RTC and with detachable terminal block
	MHB1-32MB◇25-D24SA	20 point 24VDC digital input(8 points 50KHz, 8 points total 5KHz), 12 point relay output or transistor output(6 points 50KHZ), build-in HMI port(back)+RS232+RS485 communication ports, left side is expandable 1-2 modules, right side is expandable up to 128 I/O points, built-in RTC and with detachable terminal block
	MHB1-40MB◇25-D24SA	24 point 24VDC digital input(8 points 50KHz, 8 points total 5KHz), 16 point relay output or transistor output(6 points 50KHZ), build-in HMI port(back)+RS232+RS485 communication ports, left side is expandable 1-2 modules, right side is expandable up to 128 I/O points, built-in RTC and with detachable terminal block
	MHB1-60MB◇25-D24SA	36 point 24VDC digital input(8 points 50KHz, 8 points total 5KHz), 24 point relay output or transistor output(8 points 50KHz), build-in HMI port(back)+RS232+RS485 communication ports, left side is expandable 1-2 modules, right side is expandable up to 128 I/O points, built-in RTC and with detachable terminal block
Right Side Expansion Modules — DIO Expansion Modules	MB1-4Y◇S	4 points relay or transistor output
	MB1-8XS	8 points 24VDC digital input
	MB1-8Y◇S	8 points relay or transistor output
	MB1-8XY◇S	4 points 24VDC digital input, 4 points relay or transistor output
	MB1-16XS	16 points 24VDC digital input
	MB1-16Y◇S	16 points relay or transistor output
	MB1-16XY◇S	8 points 24VDC digital input, 8 points relay or transistor output
	MB1-24XY◇S	14 points 24VDC digital input, 10 points relay or transistor output
	MB1-40XY◇S	24 points 24VDC digital input, 16 points relay or transistor output
	MB1-60XY◇S	36 points 24VDC digital input, 24 points relay or transistor output
AIO Modules	MB1-2DAS	Non-Isolated 2 channels, 12-bit analog output module(-10~10V, 0~10V or -20~20mA, 0~20mA)
	MB1-6ADS	Non-Isolated 6 channels, 12-bit analog input module (-10~10V, 0~10V or -20~20mA, 0~20mA)
Left Side Expansion Modules — AIO Modules	MB1-L2DAS	2 channels, 12-bit analog output module (0~10V or 0~20mA)
	MB1-L4ADS	4 channels, 12-bit analog input module (0~10V or 0~20mA)
	MB1-L2A2DS	2 channels, 12-bit analog input + 1 channel, 12-bit analog output combo analog module (0~10V or 0~20mA)
	MB1-L4NTCS	4 channels, NTC temperature input module, 12-bit resolution , measuring range 100Ω~$100K\Omega$
Communication Modules	MB1-CM2S	1 port RS232(Port4) communication module
	MB1-CM5S	1 port RS485(Port4) communication module
	MB1-CM22S	2 ports RS232 communication module
	MB1-CM55S	2 ports RS485 communication module
	MB1-CM25S	1 port RS232(Port1) + 1 port RS485(Port2) communication module
MHB1 & MB1 Peripherals — General Purpose Communication Converters	MBs-CM25C	General purpose RS232 to RS485/RS422 communication interface converter with photocouple isolation
	MBs-CM5R	General purpose RS485 repeater with photocouple isolation
	MBs-CM5H	General purpose 4 ports RS485 HUB with photocouple isolation, RS485 can be connected as star connection
Bluetooth Communication Module	MBs-B2C	Bluetooth Module for PLC Main Unit Port 0
USB Communication Converter	MBs-U2C-MD-180	Communication converter cable with standard USB AM connector to RS232 Mini-DIN 4M connector (used in standard PC USB to MBs
Communication Cable	MBs-232P0-9F-150	Mini-DIN 4M to DB9F communication cable (MBs main unit Port 0 RS232 connect to standard DB9M), length 150cm
	MBs-232P0-9M-400	Mini-DIN 4M to DB9M communication cable (MBs main unit Port 0 RS232 connect to standard DB9F), length 400cm
	MBs-232P0-MD-200	Mini-DIN 4M to Mini-DIN 4M communication cable (MBs main unit Port 0 RS232 connect to MBs-PEP/PEPR), length 200cm
	MBs-232P0-MDR-200	Mini-DIN 4M to 90° Mini-DIN 4MM communication cable(MBs main unit Port0 RS232 connect to MBs-PEP/PEPR), length 200cm

◇ : R - Relay output, T - Transistor Sink(NPN) output, J - Source (PNP) output

*MHB1mustbackmountonMERITEKHMIforuse