



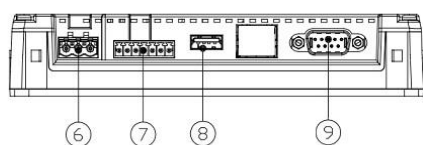
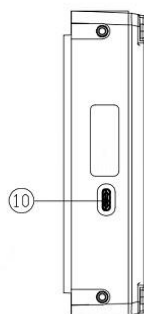
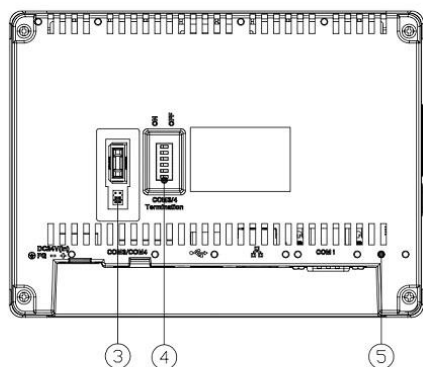
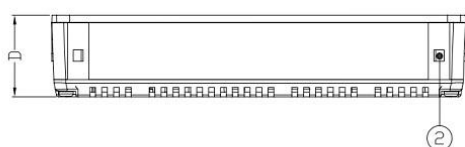
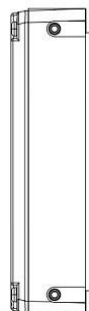
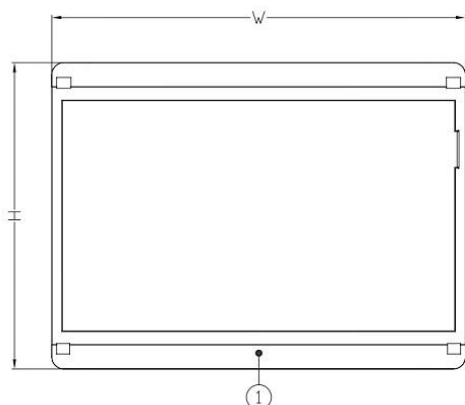
P5070SB(R)

HMI with 7" TFT LCD display

- ✧ Frameless integrated design
- ✧ Easy and convenient installation
- ✧ Expandable back mount PLC and module design
- ✧ High noise immunity and PCB coating for harsh environment
- ✧ Built-in power isolation
- ✧ Fanless cooling design

Display	Panel Size	7" TFT (16:9)	I/O Port	Serial 1 (DB-9)	RS-232 (2W)
	Panel Resolution	800 x 480		Serial 2 (Terminal Blocks)	RS-422/485 (4W) RS-485 (2W)
	Brightness	400 (cd/m²)		RS-422/485 Isolation	—
	Contrast Ratio	500		Ethernet	—
	Backlight Type	LED		USB HOST	USB2.0 x 1
	Backlight Life Time	30,000 Hrs		USB Device	USB2.0 x 1(USB Type C)
	Colors	16.7M		Micro-SD Slot	—
	LCD Viewing Angle	70/50/70/70 (T/B/L/R)		Audio Output	—
Touch	Type	4-wire Resistive Type		Video Input	—
	Accuracy	X axis±2%; Y axis±2%		Termination Switch	Yes
Memory	Flash	256MB	I/O Extension	PLC Extension	Yes
	RAM	128MB		HMI Extension	Yes
System	CPU	32 bit RISC Cortex 600MHz	Power	Wireless Module	Yes
	RTC	Yes		Power Input Range	14 ~ 32VDC
Dimension /Weight	Dimensions W x H x D	174.0 x 129.0 x 34.5 (mm)		Power Isolation	Yes
	Cut-out	174.5 x 109.2 (mm)		Isolation Resistance	Exceed 50MΩ at 500VDC
	Weight	480 (g)	Power Consumption	12.5W (@24VDC)	
Environment	Protection Structure	Rear Case : IP20 (Front panel IP65)			
	PCB Coating	Yes			
	Operating Temp	0~50℃			
	Storage Temp	-20 ~ 60℃			
	Relative Humidity	10%~90% (40℃ Non-condensing)			
	Withstand Voltage	500VAC/20mA/1 Min. (between charger & FG terminals)			
	Vibration Endurance	5 to 9Hz Half-amplitude: 3.5mm ; 9 to 150 Hz Constant acceleration: 19.6m/s2 (2G) ; 3 directions of X, Y, Z : 10times (IEC61131-2 complaints)			
Installation	Rear mount, panel thickness range: 1.0mm~3.5mm				
Software	FvDesigner V1.6.57 or later versions				
Certification	CE , UL				

◆ Dimensions Drawing



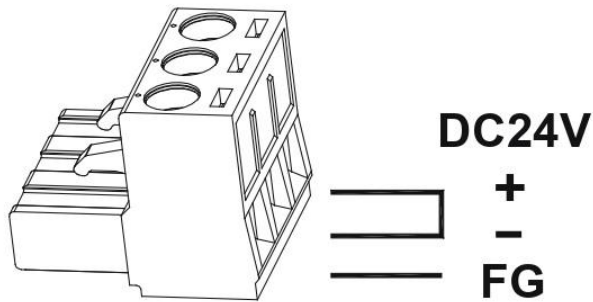
W	174mm
H	129mm
D	34.5mm

①	Power Indicator Light
②	Fixing hole
③	HB1 PLC Connector
④	COM3/COM4 Termination Switch
⑤	HB1 PLC Screw Hole (M3)
⑥	Power Terminal Block
⑦	COM3/COM4 Pluggable Terminal Block
⑧	USB Connector
⑨	Ethernet RJ45 Connector (for Ethernet/Multifunction model)
⑩	TYPE C Connector

Pluggable Terminal Block			
PIN#	COM3 [RS-422]	COM3 [RS-485]	COM4 [RS-485]
1	-	-	DATA+
2	-	-	DATA-
3	GND	GND	GND
4	RX+	-	-
5	RX-	-	-
6	TX+	DATA+	-
7	TX-	DATA-	-

DB-9 Male Connector	
PIN#	COM1 [RS-232]
1	-*
2	RX
3	TX
4	-
5	GND
6	-
7	RTS
8	CTS
9	-

*1 NC: No Connection



- Be sure to connect the ground FG terminal to a class-3 ground (Ground resistance should not exceed 100Ω). Try to make the ground wire as short as possible.
- Use 22 – 14 AWG (0.6 – 1.5 mm²) wire for the power connections.



Caution

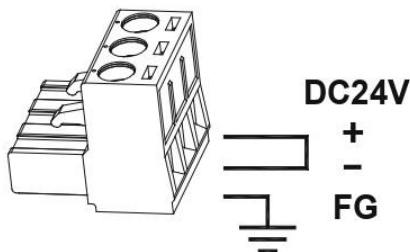
Please use solid wires between 22AWG and 14AWG. Maximum 300V and rated temperature to 105°C for input power pins.



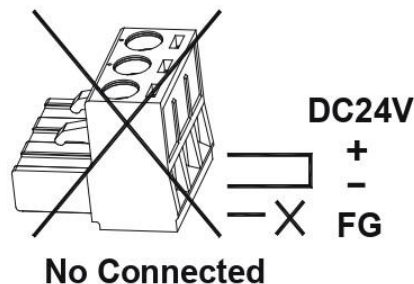
Caution

Make sure the HMI is properly grounded to prevent electrical shock, fire or malfunction.

Recommended



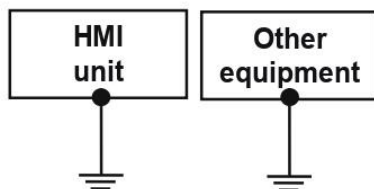
Prohibited



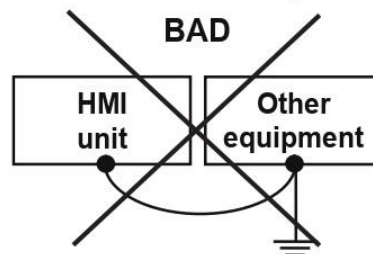
No Connected

- HMI unit and other equipment should have the same electrical grounding (reference voltage level), otherwise communication errors may occur.

GOOD



BAD



Operation

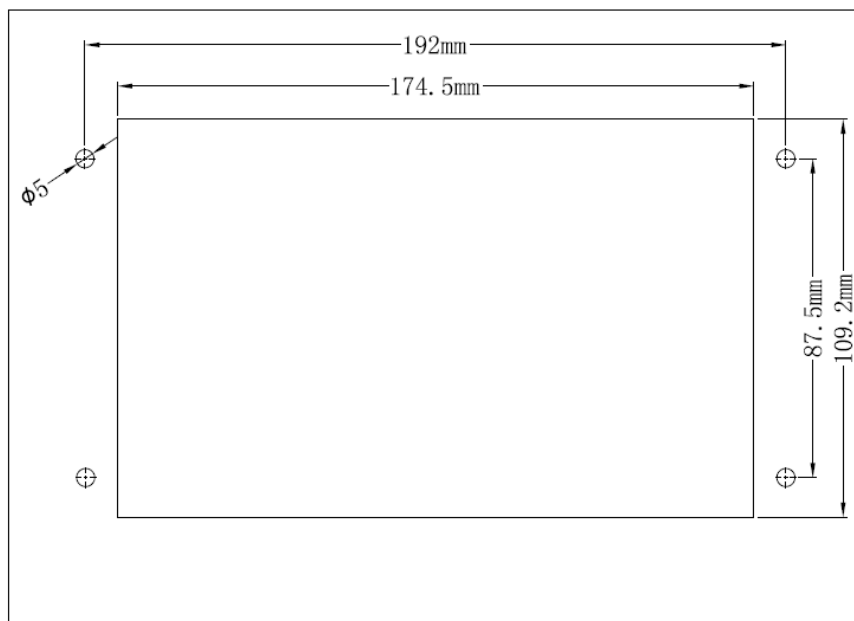
- Do not use sharp objects or excessive force to press the touch screen. This may damage the touch screen. Screen protector can be applied to the HMI screen to protect it from damage, for ordering information, please contact our sales department.
- Do not use the output signal of the device as any safety function or system emergency stop. It may result in personal injury or equipment damage if a malfunction of the touch occurs.

Maintenance and Service

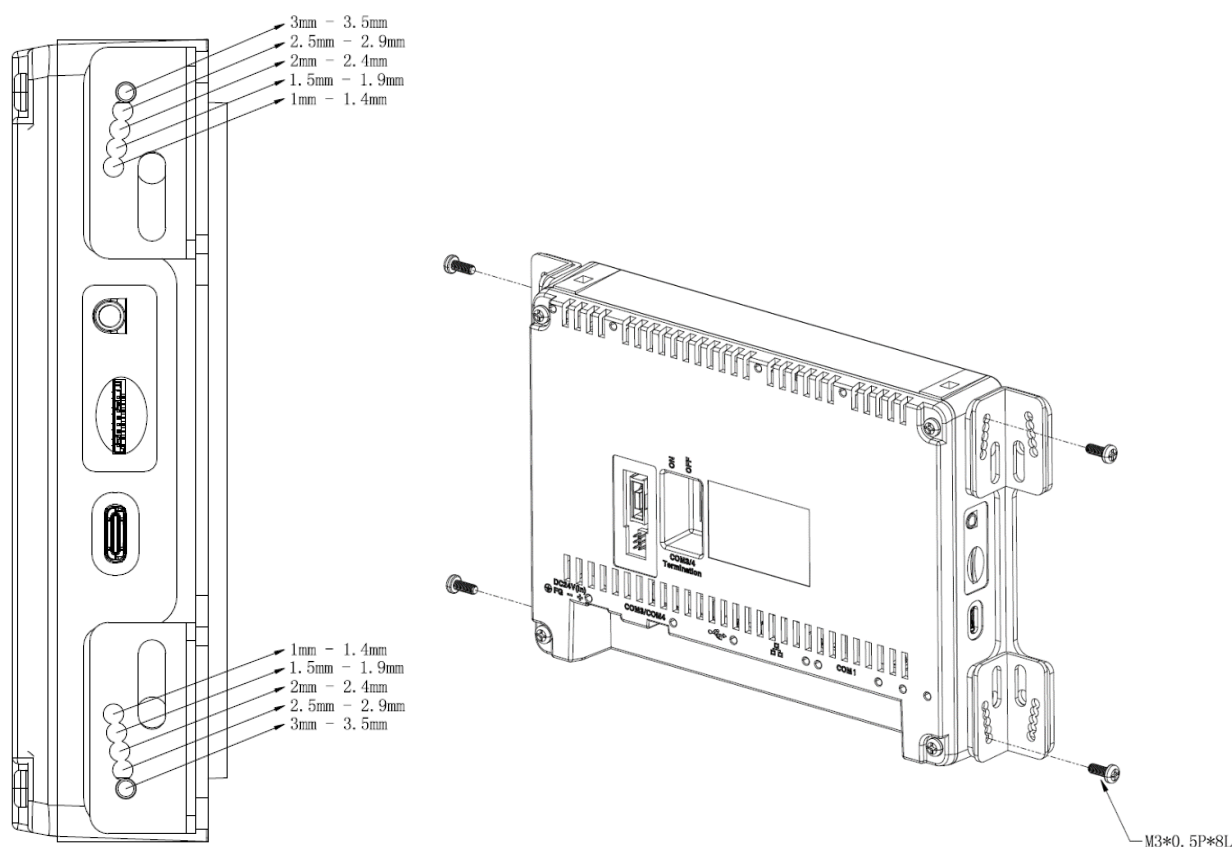
- The agreed guarantee applies.
- Only qualified personnel should make repairs and perform maintenance.
- Disconnect the device from the power supply before carrying out cleaning or maintenance.
- Clean the front panel with a soft cloth and mild detergent.
- Please use original replacement spare parts or accessories.

◆ Installation

1. Cut-out : 174.5 * 109.2mm



2. Bracket adjustment (Depends on panel thickness)



3. Panel installation

